<u>Topic 11 – Alcohols</u> <u>Revision Notes</u>

1. <u>General</u>

- Functional group is -OH
- General formula is C_nH_{2n+1}OH

2. Industrial Production of Ethanol

Feedstock = starting material in an industrial process i.e. glucose or ethene here

a) Fermentation of Glucose

- Slow reaction, batch process, uses renewable resources.
- Requires enzyme from yeast (zymase), temperature 35-40°C, aqueous (dissolved in water), no air (anaerobic)

$C_6H_{12}O_6 \rightarrow 2C_2H_5OH + 2CO_2$

b) Hydration of Ethene

- Fast reaction, continuous process, uses non-renewable resources.
- Requires phosphoric acid catalyst (H₃PO₄), temperature 300°C, pressure 6.5 Mpa

$CH_2 = CH_2 + H_2O \rightarrow C_2H_5OH$

c) Comparison

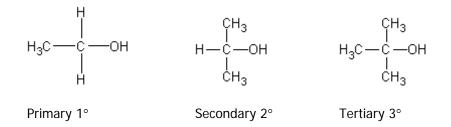
- Glucose is produced from plants, which are a renewable resource as they only take a few months to grow
- Ethene is produced from crude oil, which is a non-renewable resource that takes millions of years to form

d) Carbon neutrality

- Ethanol produced by fermentation is a biofuel i.e. it is produced from biological sources (sugar in this case)
- Carbon neutral refers to activities that have no net annual carbon emissions to the atmosphere
- Biofuels are not carbon neutral because it requires energy to grow the crops and convert them into fuel

3. <u>Classifying Alcohols</u>

- Classified according to the number of carbons attached to C-OH
- Primary alcohols have 1 carbon attached e.g. ethanol
- Secondary alcohols have 2 carbons attached e.g. propan-2-ol
- Tertiary alcohols have 3 carbons attached e.g. 2-methylpropan-2-ol



4. <u>Reactions of Alcohols</u>

a) Combustion

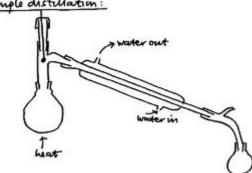
- Example $C_2H_5OH + 3O_2 \rightarrow 2CO_2 + 3H_2O$
- Balance C's then H's then O's
- Don't forget the O in the OH when balancing

b) Oxidation of primary alcohol to aldehyde

- Here, oxidation means loss of hydrogen
- Oxidising agent represented by [O] in equations
- Colour change is from orange to green
- Aldehyde has functional group -CHO

Example $CH_3CH_2OH + [O] \rightarrow CH_3CHO + H_2O$ ethanal

- **Reagents** oxidising agent is acidified potassium dichromate (K₂Cr₂O₇/H₂SO₄)
- Conditions distil off aldehyde as it is formed
 Simple distillation:



- Ethanal boils at about room temperature. Ethanol and ethanoic acid have higher boiling points due to hydrogen bonding
- To stop the aldehyde being further oxidised, it needs to be distilled off as it forms. This removes the aldehyde from the oxidising mixture. This is done by dripping a mixture of ethanol and dichromate into the hot acid

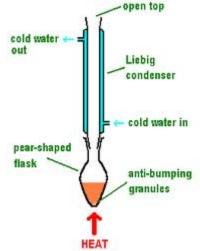
c) Oxidation of primary alcohol to carboxylic acid

• Carboxylic acid has functional group -COOH

Example $CH_3CH_2OH + 2[O] \rightarrow CH_3COOH + H_2O$ Ethanoic acid

• **Reagents** - oxidising agent is acidified potassium dichromate (K₂Cr₂O₇/H₂SO₄)

• **Conditions** – reflux (continuously boil and condense)



d) Oxidation of secondary alcohols to ketones

• A secondary alcohol is oxidised to a ketone (functional group -CO-)

Example	$CH_3CH(OH)CH_3 + [O] \rightarrow$	$CH_3COCH_3 + H_2O$
	Propan-2-ol	propanone

e) Oxidation of tertiary alcohols

 Tertiary alcohols are resistant to oxidation as there is no H attached to the C of the C-OH

f) Elimination of water to make alkenes

- Alcohols can be dehydrated using acid catalysts such as H₂SO₄ and H₃PO₄
- An H is removed from one C and an OH from the next C

Example	$CH_{3}CH(OH)CH_{3} \rightarrow CH_{3}CH=CH_{2} + H_{2}O$	
	Propan-2-ol	propene

• This method of making alkenes provides a route for producing addition polymers without using monomers derived from crude oil

5. Distinguishing between aldehydes and ketones

- Aldehydes react with mild oxidising agents such as Tollens' reagent
- Ketones do not react with Tollens' because they are not easily oxidised
- Tollen's reagent is ammoniacal silver nitrate. The compound to be tested is warmed with Tollen's reagent
- With Tollens' aldehydes produce a silver mirror whereas there is no reaction with ketones